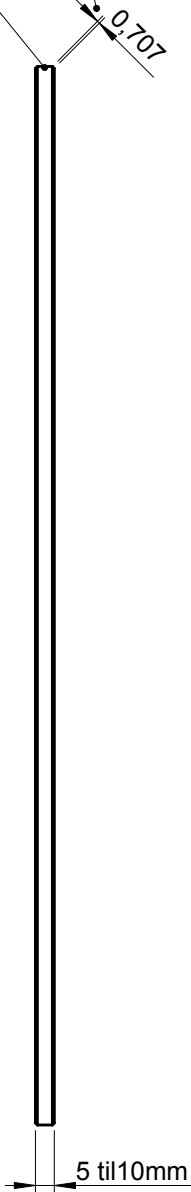


Det anbefales å benytte en tykk plate. En svært tynn plate vil i større grad kunne slå seg ved sammenstilling. Bruk punktsveis på Pyntelister - Item 3, ved sammenstilling av Base Item 1, Stag Item 2 og Pyntelist Item 3

Fas av / rund av kanter målet er bare veiledende



**NOTES:**

1. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETRES ALL STANDARDS REFERRED TO SHALL BE THE CURRENT ISSUE.
2. PROCESS SPECIFICATION AS PER MDP REPORT FOR REFERRED MATERIAL NUMBER.
3. UNLESS OTHERWISE SPECIFIED: BREAK EXTERNAL EDGES, FILLET INTERNAL EDGES.

Tolerancing according to ISO 8015, ISO 1101	Dimensions without individual tolerance indications: ISO 2768-mK			
	See ISO 2768 part 1 and 2 for more information		ISO 2768-m	External radii and chamfer heights
	ISO 2768-K (features)		Linear dimensions	
	Range	⊥ = /	Range	Tol
	≤ 10	0,05	0,5-3	±0,1
	>10-30	0,1	>3-6	±0,2
	>30-100	0,2	>6-30	±0,1
	>100-300	0,4	>6	±1
	>300-1000	0,6	Angular dimensions	
	>1000-3000	0,8	≤10	±1°
	>1000-3000	0,8	>10-50	±0°30'
			>120-400	±0°20'
			>400-1000	±0°10'
			>1000-2000	±1,2
			>120-400	±0°10'
			>2000-4000	±2
			>400	±0°05'

Title			Item 1 Ring 280mm Base for Vedkløyver		
Modified by	AØ	Originator	AT	Document no.	NA
Checked by	AT	Material no. (part)	1	Doc. ver.	00
Approved by	TT	Plant	TIP	ECO no.	NA
			Material spec.	NA	
		Release date	17.01.18	Reason for issue	1st rev
		Estimated Weight	0.15	Size	A3
				Sheet no.	1 of 1