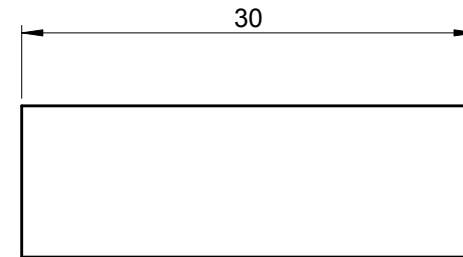
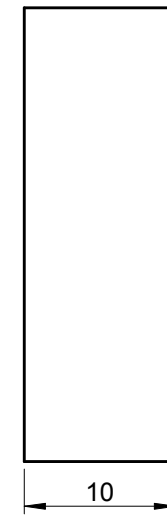
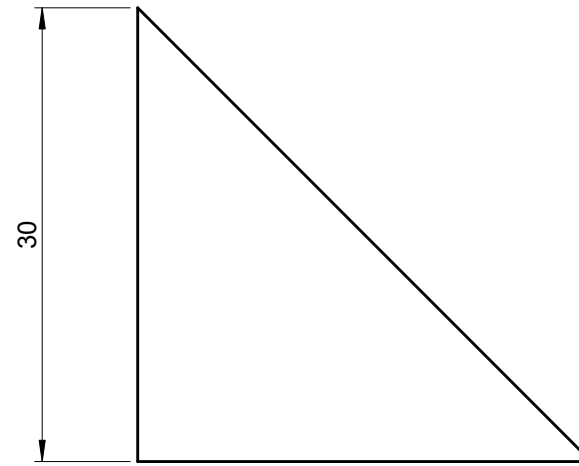


Støtter punktseises på stag og base. Vær forsiktig ved sammenstilling.
 Rringen i bunn kan slå seg på grunn av spenninger ved varmepåvirkning



NOTES:

1. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETRES
ALL STANDARDS REFERRED TO SHALL BE THE CURRENT ISSUE.
2. PROCESS SPECIFICATION AS PER MDP REPORT FOR REFERRED MATERIAL NUMBER.
3. UNLESS OTHERWISE SPECIFIED:
BREAK EXTERNAL EDGES, FILLET INTERNAL EDGES.

Tolerancing according to ISO 8015, ISO 1101	Dimensions without individual tolerance indications: ISO 2768-mK								
	See ISO 2768 part 1 and 2 for more information		ISO 2768-m		External radii and chamfer heights				
	ISO 2768-K (features)		Range	Tol	Range	Tol			
	Range	\square	\perp	\equiv	∇	>3-6	±0,1	>3-6	±0,5
	≤ 10	0,05				>6-30	±0,2	>6	±1
	>10-30	0,1	0,4	0,6		>30-120	±0,3	≤10	±1°
	>30-100	0,2				>120-400	±0,5	>10-50	±0°30'
	>100-300	0,4	0,6	0,8	0,2	>400-1000	±0,8	>50-120	±0°20'
	>300-1000	0,6	0,8	0,8		>1000-2000	±1,2	>120-400	±0°10'
	>1000-3000	0,8	1	1		>2000-4000	±2	>400	±0°05'

Title		Item 3		Document no.		Doc. ver.		ECO no.	
Støtte 30 x 30mm		Pyntelster for stang / stag		NA		00		NA	
Modified by	AØ	Originator	AT	Material no. (part)	3	Plant	TIP	Release date	17.01.18
Checked by	AT	Material spec.	NA	Reason for issue	1st rev		Estimated Weight	0.00	Size
Approved by	TT			Sheet no.	1 of 1				