



**NOTES:**  
 1. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETRES ALL STANDARDS REFERRED TO SHALL BE THE CURRENT ISSUE.  
 2. PROCESS SPECIFICATION AS PER MDP REPORT FOR REFERRED MATERIAL NUMBER.  
 3. UNLESS OTHERWISE SPECIFIED: BREAK EXTERNAL EDGES, FILLET INTERNAL EDGES.

Tolerancing according to ISO 8015, ISO 1101	Dimensions without individual tolerance indications: ISO 2768-mK									
	See ISO 2768 part 1 and 2 for more information					External radii and chamfer heights				
	ISO 2768-K (features)					ISO 2768-m				
Range	⌀	⊥	≡	∠	Range	Tol	Range	Tol	Range	Tol
≤ 10	0.05				0.5-3	±0.1	>3-6	±0.2	0.5-3	±0.2
>10-30	0.1	0.4			>3-6	±0.1	>6	±1	>10-50	±0.30°
>30-100	0.2				>6-30	±0.2			>50-120	±0.20°
>100-300	0.4	0.6		0.2	>30-120	±0.3			>120-400	±0.5
>300-1000	0.6	0.8	0.8		>400-1000	±0.8			>1000-2000	±1.2
>1000-3000	0.8	1	1		>1000-2000	±1.2			>120-400	±0.10°
					>2000-4000	±2			>400	±0.05°

Title		Item 4		Document no.		Doc. ver.		ECO no.	
Kniv Buet 210mm Kniv for vedkløyver		AØ		NA		00		NA	
Modified by		Originator		Release date		Reason for issue		1st rev	
Checked by		Material no. (part)		17.01.18		1st rev			
Approved by		Material spec.		Estimated Weight		Size		Sheet no.	
TT		NA		0.10		A3		1 of 1	