



NOTES:

1. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETRES
ALL STANDARDS REFERRED TO SHALL BE THE CURRENT ISSUE.
2. PROCESS SPECIFICATION AS PER MDP REPORT FOR
REFERRED MATERIAL NUMBER.
3. UNLESS OTHERWISE SPECIFIED:
BREAK EXTERNAL EDGES, FILLET INTERNAL EDGES.

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|---|--|-----|------------|-------|--|--------|
| Tolerancing according to ISO 8015, ISO 1101 | Dimensions without individual tolerance indications: ISO 2768-mK | | | | See ISO 2768 part 1 and 2 for more information | |
| | ISO 2768-K (features) | | ISO 2768-m | | External radii and chamfer heights | |
| | Range | ⊥ | ≡ | Range | Tol | Range |
| ≤10 | 0,05 | | ≤10 | ±0,1 | 0,5-3 | ±0,2 |
| >10-30 | 0,1 | 0,4 | >3-6 | ±0,1 | >3-6 | ±0,5 |
| >30-100 | 0,2 | | >6-30 | ±0,2 | >6 | ±1 |
| >100-300 | 0,4 | 0,6 | >30-120 | ±0,3 | ≤10 | ±1° |
| >300-1000 | 0,6 | 0,8 | >120-400 | ±0,5 | >10-50 | ±0°30' |
| >1000-3000 | 0,8 | 1 | >400-1000 | ±0,8 | >50-120 | ±0°20' |
| | | | >1000-2000 | ±1,2 | >120-400 | ±0°10' |
| | | | >2000-4000 | ±2 | >400 | ±0°05' |

| | | | | | | | | | |
|-------------|----|--|----|-----------------|----------|------------------|---------|------------|----|
| Title | | Item 6 Ring 200mm Øvre Ring for Vedkløyver | | Document no. 00 | | Doc. ver. 00 | | ECO no. NA | |
| Modified by | AØ | Originator | AT | Release date | 17.01.18 | Reason for issue | 1st rev | | |
| Checked by | AT | Material no. (part) | 6 | Plant | TIP | Estimated Weight | 0.05 | Size | A3 |
| Approved by | TT | Material spec. | NA | Sheet no. | 1 of 1 | | | | |