



**NOTES:**

- UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETRES  
ALL STANDARDS REFERRED TO SHALL BE THE CURRENT ISSUE.
- PROCESS SPECIFICATION AS PER MDP REPORT FOR  
REFERRED MATERIAL NUMBER.
- UNLESS OTHERWISE SPECIFIED:  
BREAK EXTERNAL EDGES, FILLET INTERNAL EDGES.

<b>Tolerancing according to ISO 8015, ISO 1101</b>   	Dimensions without individual tolerance indications: ISO 2768-mK					
	See ISO 2768 part 1 and 2 for more information		ISO 2768-m		External radii and chamfer heights	
	ISO 2768-K (features)		Range	Tol	Range	Tol
	≤ 10	0.05	0.5-3	±0.1	>3-6	±0.2
>10-30	0.1	>3-6	±0.1	>6	±0.5	
>30-100	0.2	>6-30	±0.2	>10-50	±1*	
>100-300	0.4	>30-120	±0.3	>50-120	±20'	
>300-1000	0.6	>120-400	±0.5	>120-400	±10'	
>1000-3000	0.8	>400-1000	±0.8	>400	±0.05'	
>3000-10000	1.0	>1000-2000	±1.2			
>10000-30000	1.5	>2000-4000	±2			

Title			Item 5 Kile 70 x 10mm Kile for kniv		
Modified by	AØ	Originator	AT	Document no.	NA
Checked by	AT	Material no. (part)	5	Doc. ver.	00
Approved by	TT	Plant	TIP	ECO no.	NA
		Material spec.	NA	Release date	17.01.18
				Reason for issue	1st rev
				Estimated Weight	
				Size	A3
				Sheet no.	1 of 1